



LubriOne™ ATC-061014

Acetal (POM) Copolymer

Key Characteristics

Product Description

LubriOne™ Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating materials, offering low coefficient of friction and improved wear resistance properties. LubriOne compounds have been demonstrated to reduce friction, noise, vibration, heat buildup and improve product durability.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East	• Europe	
Features	• Copolymer	• Lubricated	
Uses	• Appliance Components	• Conveyor Parts	• Printer Parts
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.40 g/cm ³	1.40 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	334000 psi	2300 MPa	ISO 527-2
Tensile Stress	7250 psi	50.0 MPa	ISO 527-2
Tensile Strain (Break)	18 %	18 %	ISO 527-2
Flexural Modulus	276000 psi	1900 MPa	ISO 178
Flexural Stress	10200 psi	70.0 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	4.5 ft·lb/in ²	9.5 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	43 ft·lb/in ²	90 kJ/m ²	ISO 179
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 212 °F	80 to 100 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	374 to 410 °F	190 to 210 °C
Mold Temperature	167 to 212 °F	75 to 100 °C

Notes

¹ Typical values are not to be construed as specifications.

² +/-0.02